

Del 500

Work Order ID 92438

92438

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October-30-12 1:01:44 PM

Item ID: D3395-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Bushing

Start Date: 10/29/12 Start Qty: 24.00

24

Cust Item ID:

Required Date: 10/29/12 Req'd Qty: 24.00

24

Customer:

Reference:

Approvals: Process Plan: MLS Date: 12-10-31 Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3395	Rev A								
100		0.00							
100	Hardinge CNC LATHE SMALL								
Hardinge	Memo	0.00							
Hardinge CNC Lathe Small	Turn as per Folio FA513 and Dwg D3395Debur								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110									
QC	Memo	0.00							
Quality Control									
120	QC8- Inspect parts - second check	0.00							
120									
QC	Memo	0.00							
Quality Control									

12/11/18

24

0

12/11/18

24

0

12/11/19

24

0

DAS
08
9-89

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92438

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Item ID: D3395-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

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24

Cust Item ID:

Required Date: 10/29/12 Req'd Qty: 24.00

24

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start *NR1*

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location 642

0.00

130

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

642/11/21 (24)

12/11/22
ME
12-11-21

Picklist Print

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Work Order ID: 92438

Parent Item: D3395-1

Start Date: 10/29/12

Required Date: 10/29/12

Parent Item Name: Bushing

Start Qty: 24.00

Required Qty: 24.00

Comments: IPP A05.02.23New issueKJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELRINR0.500 Delrin Round Bar .50"		Purchased	No			100	f	49.8370	0.0625	2.334 ¹ 578948		12/11/18	

Location

Loc Qty

Loc Code

MAT055

49.837

109571

5.077

18355



44.76

123 698

1.667

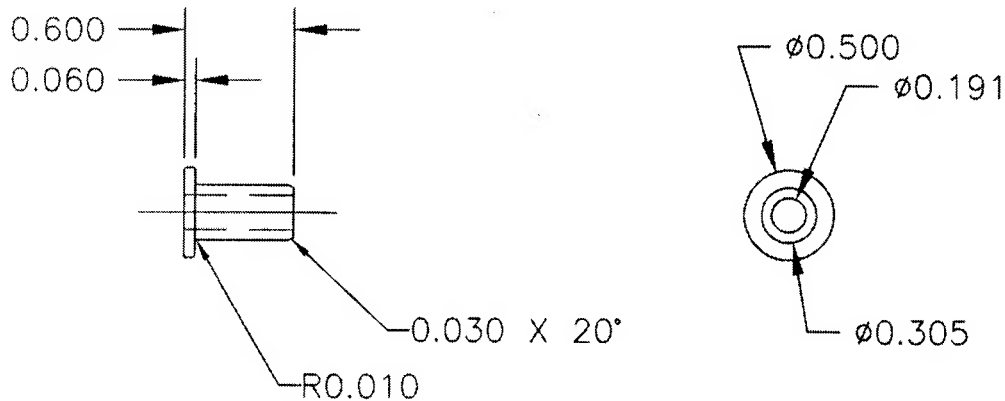
.667

DART

DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D3395	REV. A SHEET 1 OF 1
DATE 05.03.10		TITLE BUSHING	SCALE 1:1
A	05.03.10	NEW ISSUE	

RELEASE

05.03.10



SHOWN
RETURNED
ENGINEER
UNCONTROLLED
SUBJECT TO
WORK (12-10-31)
NO 92438 MLS
(12-10-31)

D3395-1 BUSHING

- 1) MATERIAL: DELRIN (DART SPEC. M-DELRIN-R)
- 2) FINISH: NONE
- 3) BREAK ALL UNMARKED SHARP EDGES 0.005 TO 0.010
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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